

Work Order ID 70387

Monday, June 06, 2011 10:38:07 AM



Ship today

Page 1

Item ID: D206-728-213

Accept



Setup Start



Revision ID:

Item Name: Skidtube Protector

Stop



Start Date: 6/6/2011 Start Qty: 4.00



Cust Item ID:

Required Date: 6/6/2011 Req'd Qty: 4.00



Customer:

Reference:

Approvals: Process Plan: MP Date: 11-06-06 Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
N/A	Rev N/A

100 0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D206-728-213 CHG001

8/16/06

110

QC4- 100% Inspect kits for completeness



QC

Memo

0.00

0.00

Quality Control

8/16/06 (40)

11/6/06

120

Packaging



Packaging

Memo

0.00

0.00

Packaging

Identify and pack for shipping as per PPP D206-728-213 Location: _____ □ PPP Rev: _____

11/6/06 (40)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 70387

Monday, June 06, 2011 10:38:07 AM



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Item ID: D206-728-213

Accept



Setup Start



Revision ID:

Stop



Item Name: Skidtube Protector

Start Date: 6/6/2011 Start Qty: 4.00



Cust Item ID:

Required Date: 6/6/2011 Req'd Qty: 4.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/6/60

MF

11-06-06

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Monday, June 06, 2011 10:38:05 AM

Page 1

Work Order ID: 70387

Parent Item: D206-728-213

Parent Item Name: Skidtube Protector

Start Date: 6/6/2011

Required Date: 6/6/2011

Start Qty: 4.00

Required Qty: 4.00

Comments: Rev IPP:A 05.10.19 New issue KJ/EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
S 74 AN960JD10L Washer	NAS1149D0332J	Purchased	No			110	Each	0.0000	24	96			
S 74 D3340-3 Fwd Skidtube Protector		Manufactured	No			110	Each	11.0000	1	4			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST499		11							
					35701	11							
S 74 D3340-9 Aft Skidtube Protector		Manufactured	No			110	Each	25.0000	1	4			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST499		25							
					25191	7							
					35704	18							
S 74 MS27039-1-08 Screw		Purchased	No			120	Each	944.0000	24	96			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FP-A		13							
					110835	13							
				ST291		931							
					115108	631							
					117423	300							

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

REFERENCE ONLY

IIN-D407-728

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5.0 PARTS LIST

206 A/ B SERIES

Qty -111	Qty -211	Qty -213	Qty -113	Qty -215	Part Number	Description
						206 A/B HIGH/LOW GEAR
X					D206-728-111	REPLACEMENT WEARPAD KIT
						206 A/B LOW GEAR
	X				D206-728-211	SKIDTUBE PROTECTOR KIT
						206 A/B HIGH GEAR
		X			D206-728-213	SKIDTUBE PROTECTOR KIT
						206 A/B FLOAT GEAR
			X		D206-728-113	REPLACEMENT WEARPAD KIT
				X	D206-728-215	SKIDTUBE PROTECTOR KIT
5			5	1	D3339-3	CENTER WEARPAD
1					D3339-5	FORWARD WEARPAD
			1		D3339-7	LONG FORWARD WEARPAD
			1	1	D3339-9	AFT WEARPAD
	1				D3340-1	FORWARD SKIDTUBE PROTECTOR
		1			D3340-3	FORWARD SKIDTUBE PROTECTOR
				1	D3340-5	FORWARD SKIDTUBE PROTECTOR
	1	1			D3340-9	AFT SKIDTUBE PROTECTOR
				1	D3340-11	CENTER SKIDTUBE PROTECTOR
				1	D3340-23	AFT SKIDTUBE PROTECTOR
24	24	24	38	38	MS27039-1-08-	SCREW
24	24	24	38	38	AN960JD10L	WASHER
			8	8	NAS1330C3K116	BLIND INSERT

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Revision: A

Date: 05.08.03